Weaverline Blower Chopper Parts Manual Model KB1355



WEAVERLINE

www.weaverline.com

WEAVERLINE Warranty, Parts & Service

WARRANTY

Weaverline blower choppers are designed and manufactured to high quality standards. Weaverline, LLC therefore guarantees this equipment to be free from defect in workmanship and materials for one (1) year from the date of purchase.

This Warranty is further described as:

• Full warranty on all parts for one (1) year from the date of purchase.

This warranty is for parts only. Warranty does not include labor.

Misuse, abuse, misapplication, and unauthorized alterations will void this warranty.

PARTS AND SERVICE

If you do not know who your local dealer is, or if your local dealer is unable to supply the parts that you need, please contact Weaverline, LLC, 180 Bootjack Road, Churchtown, PA 17555 Phone number 717-445-6724 for information on receiving parts and service.

MODEL AND SERIAL NUMBERS

It is very important that the correct model and serial number is provided when ordering parts.

NOTE:

Weaverline, LLC reserves the right to discontinue models at any time, change specifications, and improve design without incurring obligation on goods previously purchased and to discontinue supplying any part listed when the demand does not warrant production. However, Weaverline tries to supply original parts or a comparable replacement for at least ten (10) years after a model production is stopped.

Figure 1.

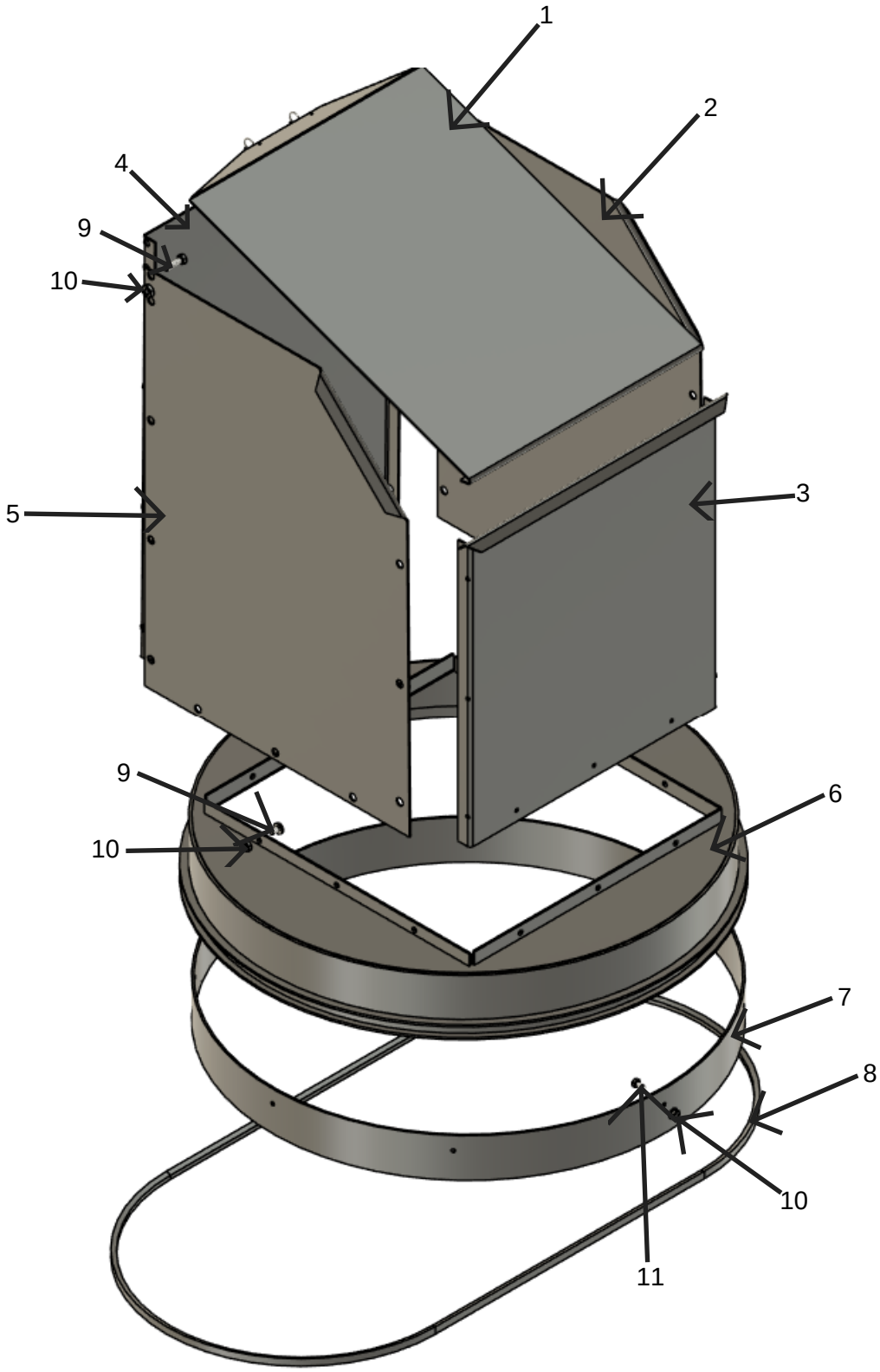


Figure 1.

Item	Part Number	QTY	Description
1	K88485	1	Hopper Door
2	K88484	1	Right Hopper Panel
3	K88481	1	Front Hopper Panel
4	K88482	1	Back Hopper Panel
5	K88483	1	Left Hopper Panel
6	K88480	1	Hopper Base
7	K88487	1	Plastic Paper kit
8	X22925	1	Belt, A105
9	63-016	26	Whiz Screw 5/16-18 x 1/2 Truss Head
10	63-010	34	Nut, Flange, 5/16
11	X21645	8	Machine Screw, Truss Head 5/16-18x3/4

Figure 2.

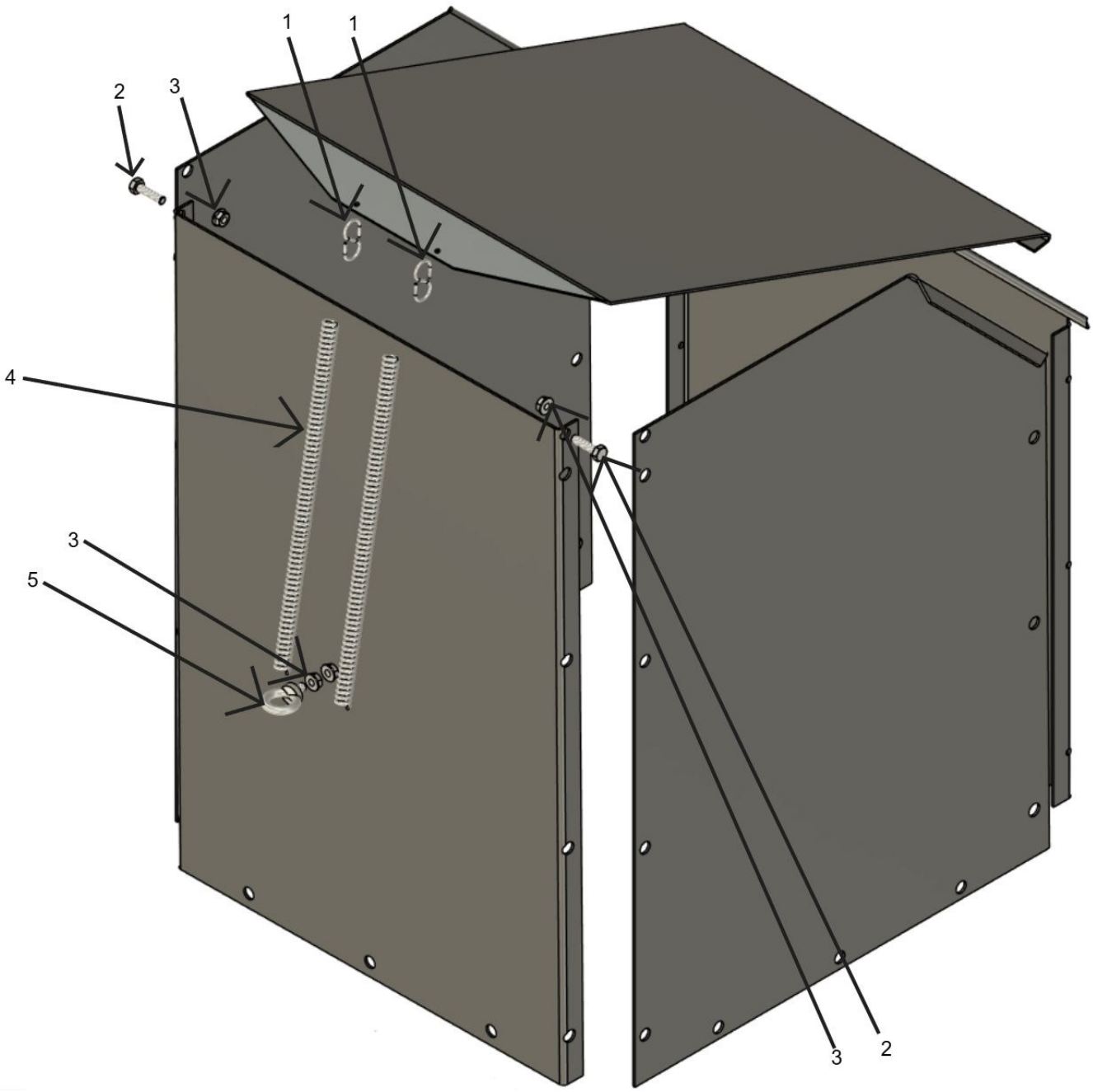
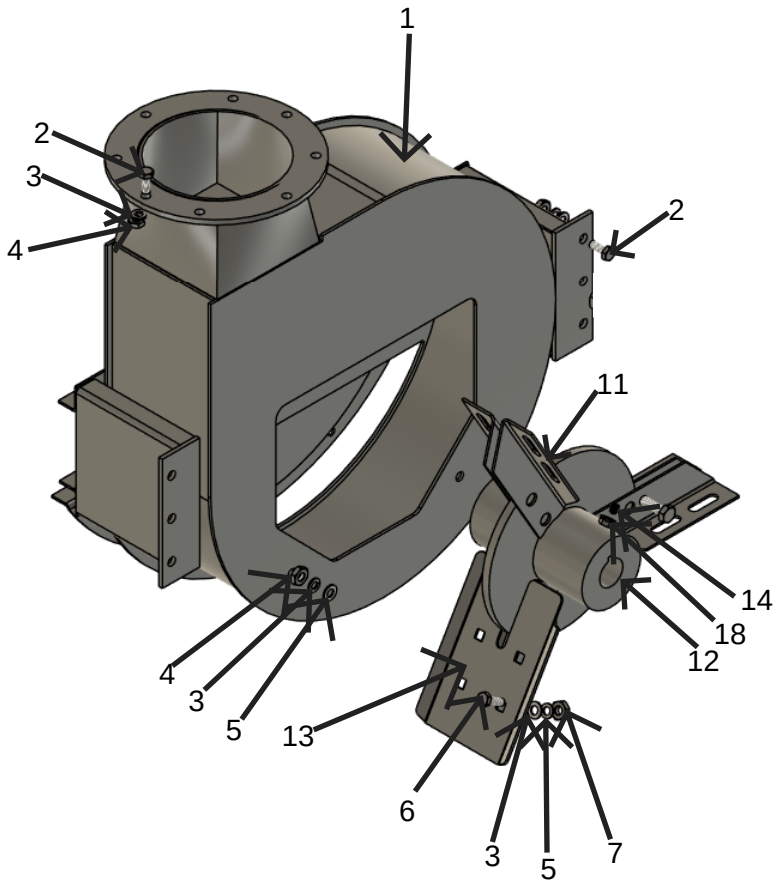


Figure 2.

Item	Part Number	QTY	Description
1	61-043	2	S Hook, Hopper Door Spring
2	63-012	2	Cap Screw, Hex, 5/16 x 1 Grade 5
3	63-010	4	Nut, Flange, 5/16
4	K88486	2	Hopper Door Spring
5	63-046	1	Eyebolt, 5/16—18

Figure 3.



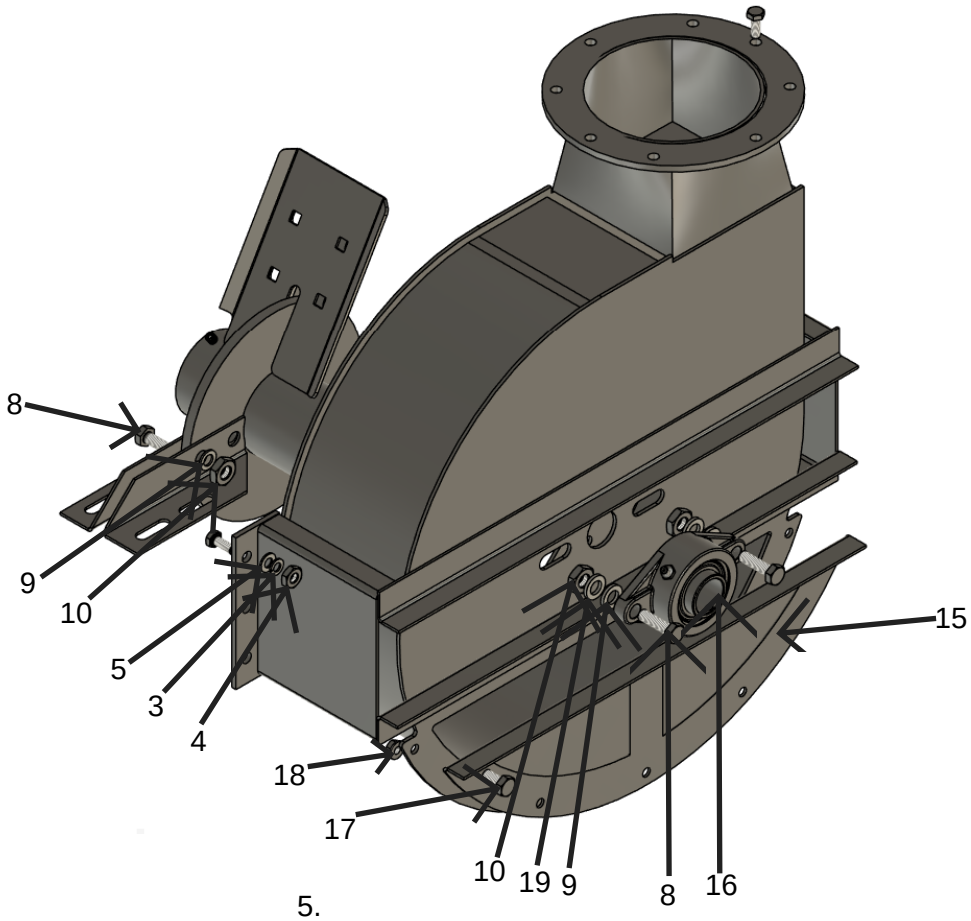


Figure 3.

Item	Part Number	QTY	Description
1	K88650	1	Blower Housing
2	64-003	14	Cap Screw, hex, 3/8 UNC x 1 Grade 5
3	64-006	26	Lock Washer 3/8
4	64-009	14	Nut, Hex, 3/8 UNC
5	64-005		Washer 3/8 USS
6	64-032	12	Bolt, Plow, 3/8-16 x 1 Heat Treated
7	64-028	12	Reversible Lock Nut, 3/8-16
8	65-010	8	Cap Screw, Hex, 1/2 UNC x 1 1/2 Grade 5
9	65-003	8	Lock Washer 1/2
10	65-001	8	Nut 1/2 UNC Hex
11	K12100	3	Thrower Arm
12	K88660	1	Thrower Hub WA 1-1/4”
13	K88661	3	Thrower Blade
14	X20920	1	Set Screw, Square Head, 5/16 x 1
15	K88650-26	1	Blower Access Cover, WA
16	K88201	1	Rotor Bearing, 1 1/4 ID
17	63-032	5	Hex Head Whiz Screw 5/16 x 3/4
18	63-010	6	Nut, Flange, 5/16
19	65-033	2	Washer, 1/2

Figure 4.

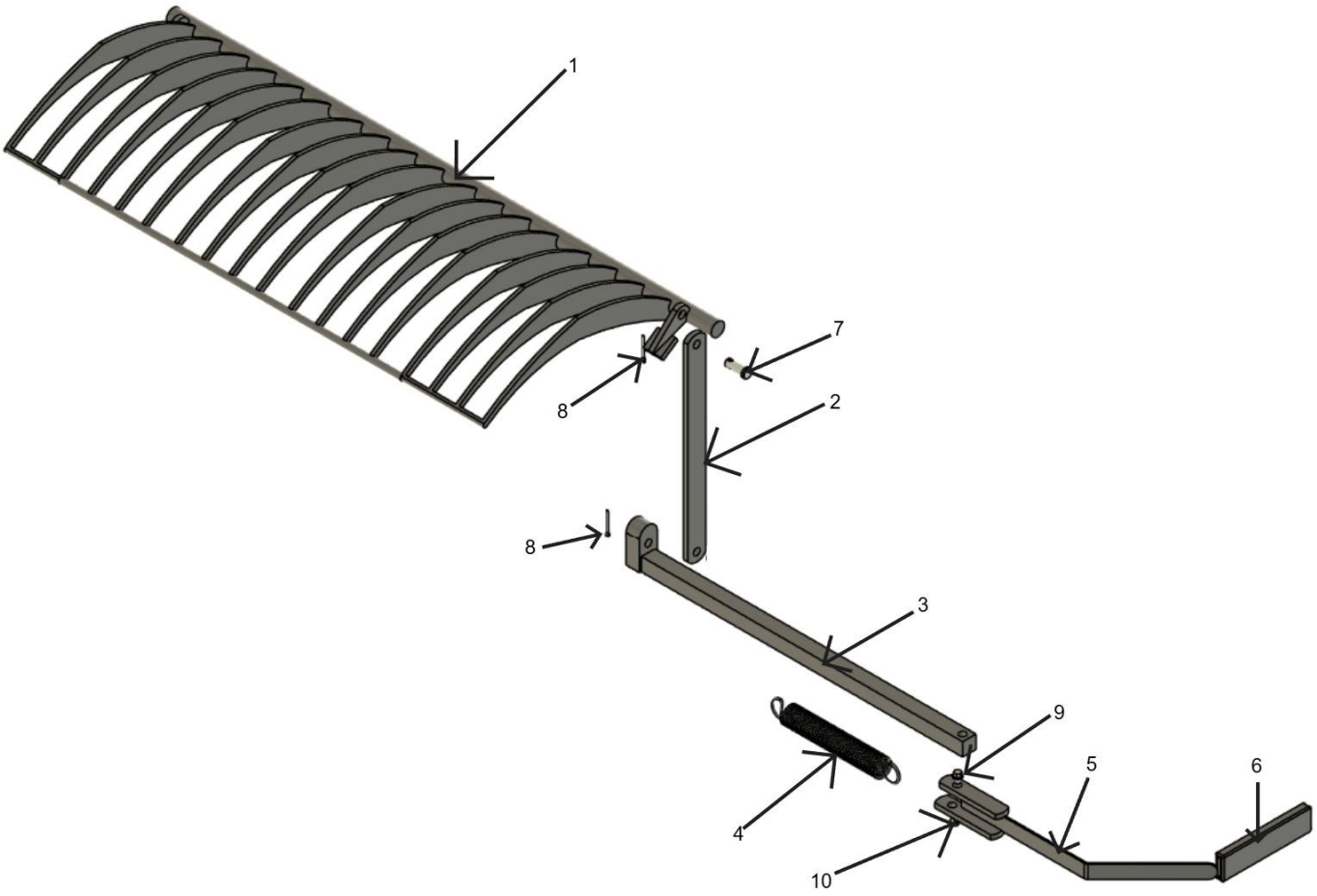


Figure 4.

Item	Part Number	QTY	Description
1	K88627	1	Adjustable Grate, Full
2	K88631	1	Adjustable Grate Linkage
3	K88634	1	Grate Adjusting Shaft
4	K88626	1	Adjustable Grate Spring
5	K88640	1	Grate Handle
6	K88642	1	Grate Handle Grip
7	X20687	1	Clevis Pin, Plain 3/8 x 3/4
8	61-003	2	Cotter Pin, 1/8 x 1
9	64-008	1	Cap Screw, Hex, 3/8 UNC x 1 1/2 Grade 5
10	64-028	1	Nut, 3/8—16 Reversible Lock

Figure 5.

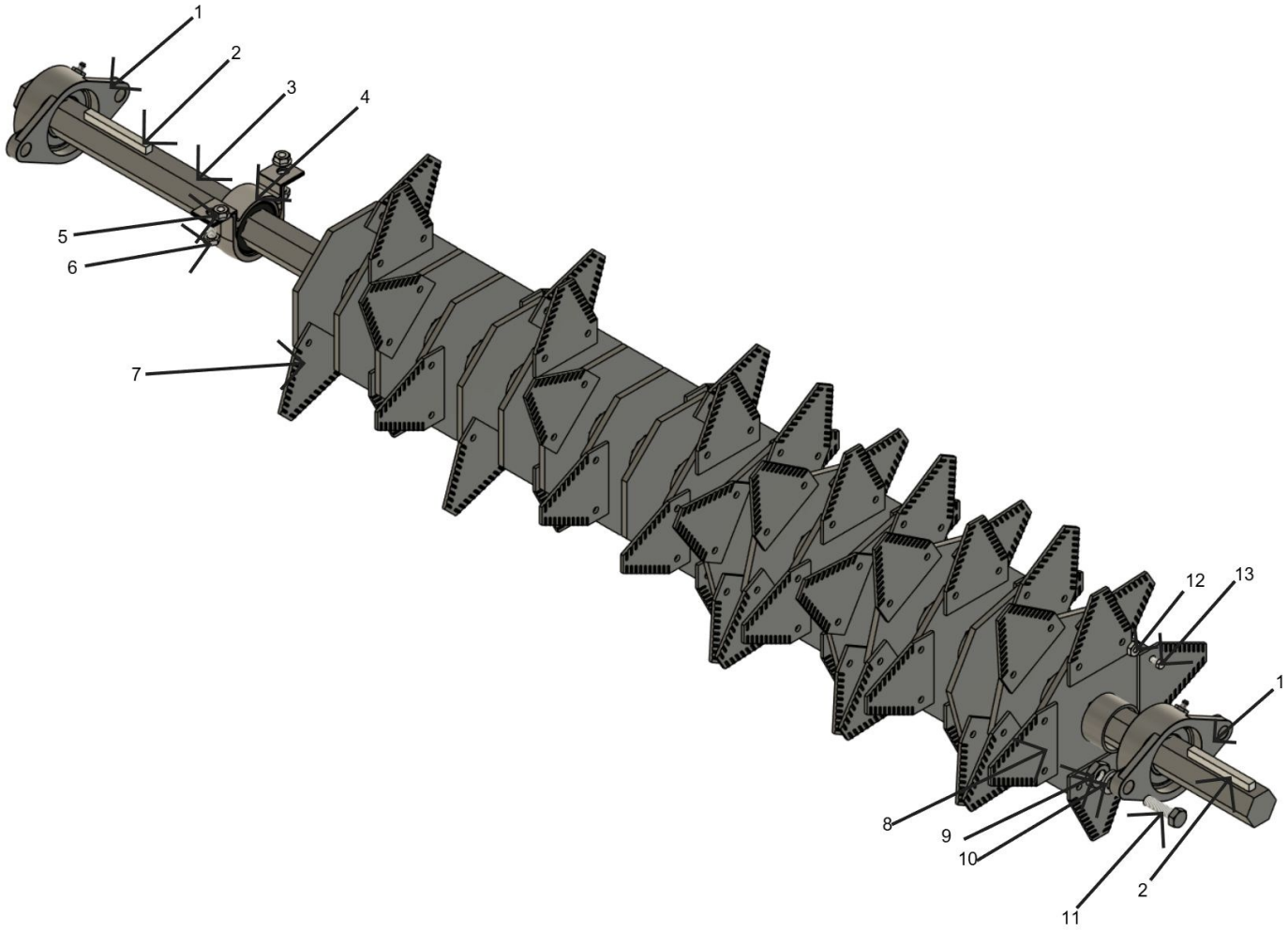


Figure 5.

Item	Part Number	QTY	Description
1	K88201	2	Rotor Bearing, 1 1/4 ID
2	69-017	2	Key, 5/16” Sg x 3
3	K88534	1	1 1/4” Blower Rotor Hex Shaft
4	K88202	1	Rotor Bearing
5	64-028	2	Reversible Lock Nut, 3/8-16
6	64-008	2	Hex Cap Screw, 3/8 x 1 1/2
7	K88521B	19	Knife Blade Plate, Blower, Holes
8	K88205	56	Knife with Grade 5 Bolt & Locknut
9	65-001	2	Nut 1/2 UNC Hex
10	65-003	2	Lock Washer, 1/2
11	65-010	2	Cap Screw, Hex, 1/2 UNC x 1 1/2 Grade 5
12	62-028	AR	Lock Nut, 1/4 –20
13	62-008	AR	Hex Cap Screw 1/4 x 5/8

Figure 6.

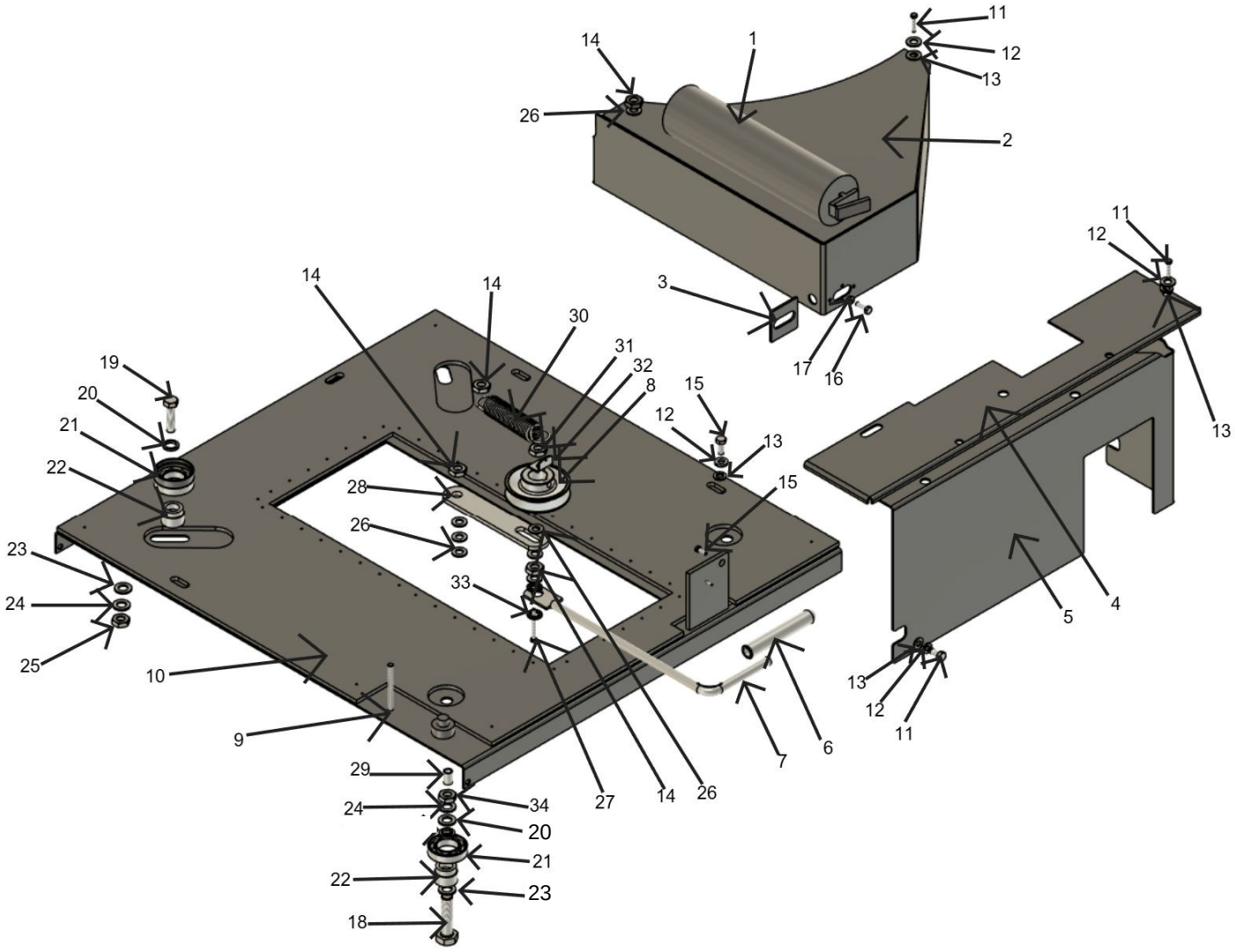

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Figure 6.

Item	Part Number	QTY	Description
1	K88100	1	Fire Extinguisher with Bracket 2.5lb.
2	K88570	1	Hopper Belt Guard Assembly
3	K88571	1	Plastic Guide
4	K88561	1	Lower Belt Guard Top
5	K88560	1	Lower Belt Guard Base
6	K88512	1	Handle Grip, 1/2ID x 3 1/2”
7	K88511	1	Hopper Clutch Handle
8	202-926K1	1	Belt Idler
9	K88600-10	1	Chopper Cover, WA
10	K88461	1	Plastic Chopper Cover
11	64-003	6	Cap Screw, Hex, 3/8 UNC x 1 Grade 5
12	64-006	6	Lock Washer 3/8
13	64-005	11	Washer 3/8 USS
14	65-008	4	Nut, Hex, Jam, 1/2
15	64-001	2	Cap Screw, Hex, 3/8 UNC x 1 1/4 Grade 5
16	63-012	1	Hex Cap Screw 5/16 x 1
17	63-010	1	Nut, Flange, 5/16 UNC
18	66-011	1	Hex Cap Screw, 5/8 x 2 1/2
19	66-005	3	Cap Screw, Hex, 5/8 UNC x 2 1/4 Grade 5
20	66-003	4	Washer, Flat 5/8 SAE
21	K88208	4	Bearing, Radial Ball 30mm
22	K88209	4	Bearing Tube
23	66-006	5	Flat Washer 5/8 USS
24	66-002	3	Lock Washer 5/8
25	66-010	4	5/8 UNC Hex Nut Grade 5
26	65-004	6	Washer 1/2 USS
27	65-028	1	Bolt, Carriage, 1/2” - 12 x 2 3/4 Zinc
28	K88510	1	Hopper Clutch Arm
29	K88513	1	Hopper Belt Guide
30	K88230	1	Spring, Extension—Hopper Clutch
31	65-019	1	Nut, Lock, Reversable, 1/2 UNC
32	K88516	1	Spring Catch, Hopper Clutch
33	K88509	2	Plastic Washer
34	66-008	1	Hex Jam Nut, 5/8/ UNC

Figure 7.

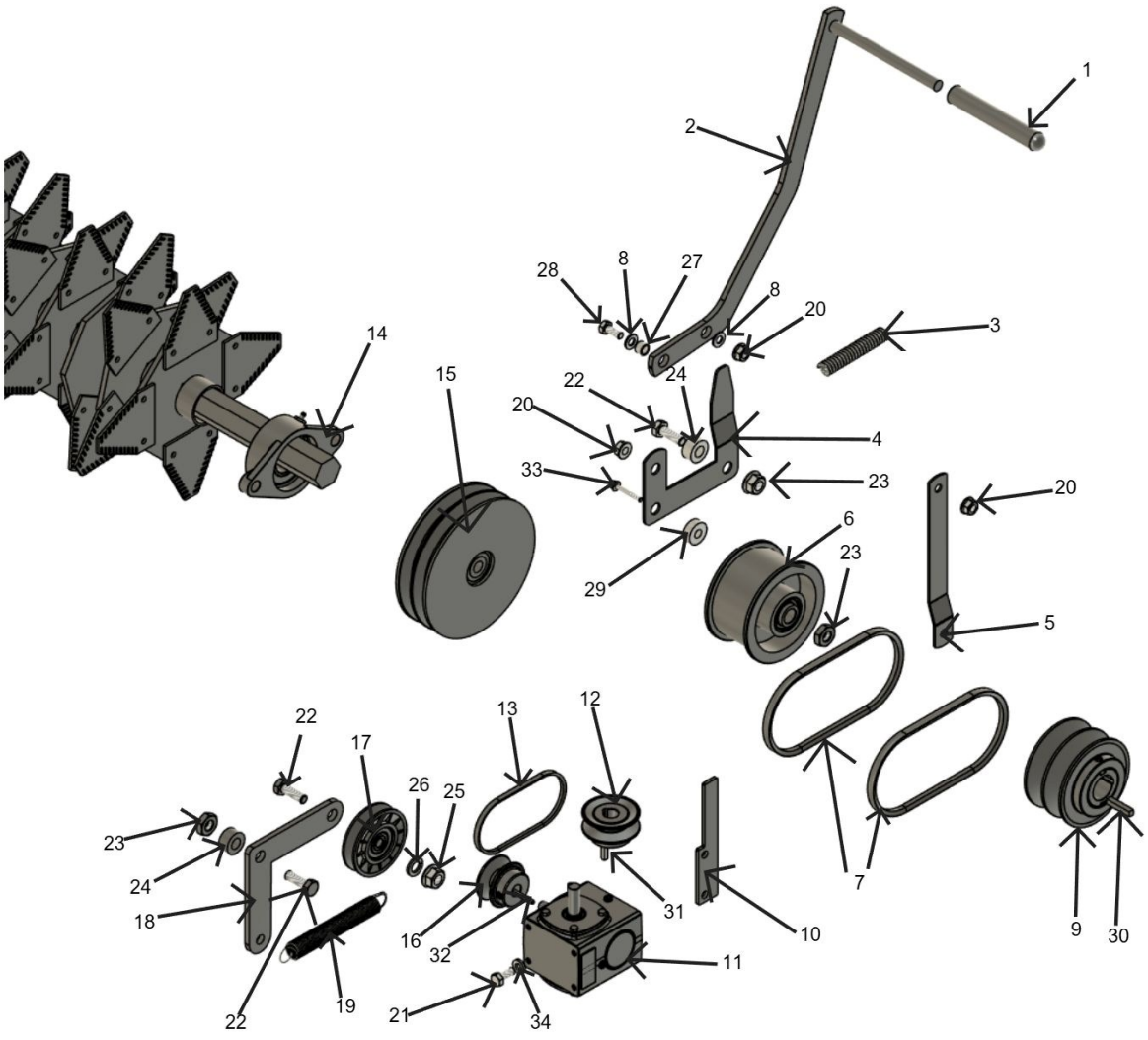

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Figure 7.

Item	Part Number	QTY	Description
1	K88551	1	Clutch Handle Grip
2	K88550	1	Clutch Handle
3	K88215	1	Spring, Extension, Arbor Clutch
4	K88545	1	Clutch Arm
5	K88547	1	Clutch Connector Link
6	K88232	1	Double Idler Pulley
7	X22904	2	6937 V-Belt
8	64-019	2	3/8 Washer, Plain
9	K88260	1	Pulley, Cast 2B 3.5—1” Bore
10	K88514B	1	Hopper Belt Stop
11	K88580	1	Gearbox
12	K88586	1	1A4 Pulley
13	X22934	1	6825 V-Belt
14	K88201	1	Rotor Bearing, 1 1/4 ID
15	K88262	1	Pulley, 2B 5.5/1B3.5 Step
16	K88583K2	1	2-AK20-1/2 Pulley
17	202-926	1	Sheave, Idler
18	K88540	1	Belt Tightener Arm
19	K88626	1	Adjustable Grate Spring
20	64-028	2	Nut, 3/8—16 Reversible Lock
21	63-012	6	Cap Screw, Hex, 5/16 UNC 1 Grade 5
22	65-011	2	Cap Screw, Hex, 1/2 UNC x 1 3/4 Grade 5
23	65-019	2	Nut, Lock, Reversable 1/2 UNC
24	K88212	2	Spacer, Clutch Arm, Belt Tightener
25	65-007	2	Lock Nut 1/2
26	65-004	2	Washer 1/2
27	K88552	1	Spacer, Clutch Pivot
28	64-001	1	Cap Screw, Hex, 3/8 x 1 1/4
29	K88213	1	Spacer, Arbor Clutch Arm
30	69-007	1	Key, 1/4sq. X 1 3/8
31	69-006	1	Key, 3/16sq. X 1 1/4
32	69-016	1	Key, 1/8sq. X 1 1/8
33	65-009	1	Cap Screw, Hex, 1/2 x 2 1/4
34	63-006	6	Lock Washer, 5/16

Figure 8.

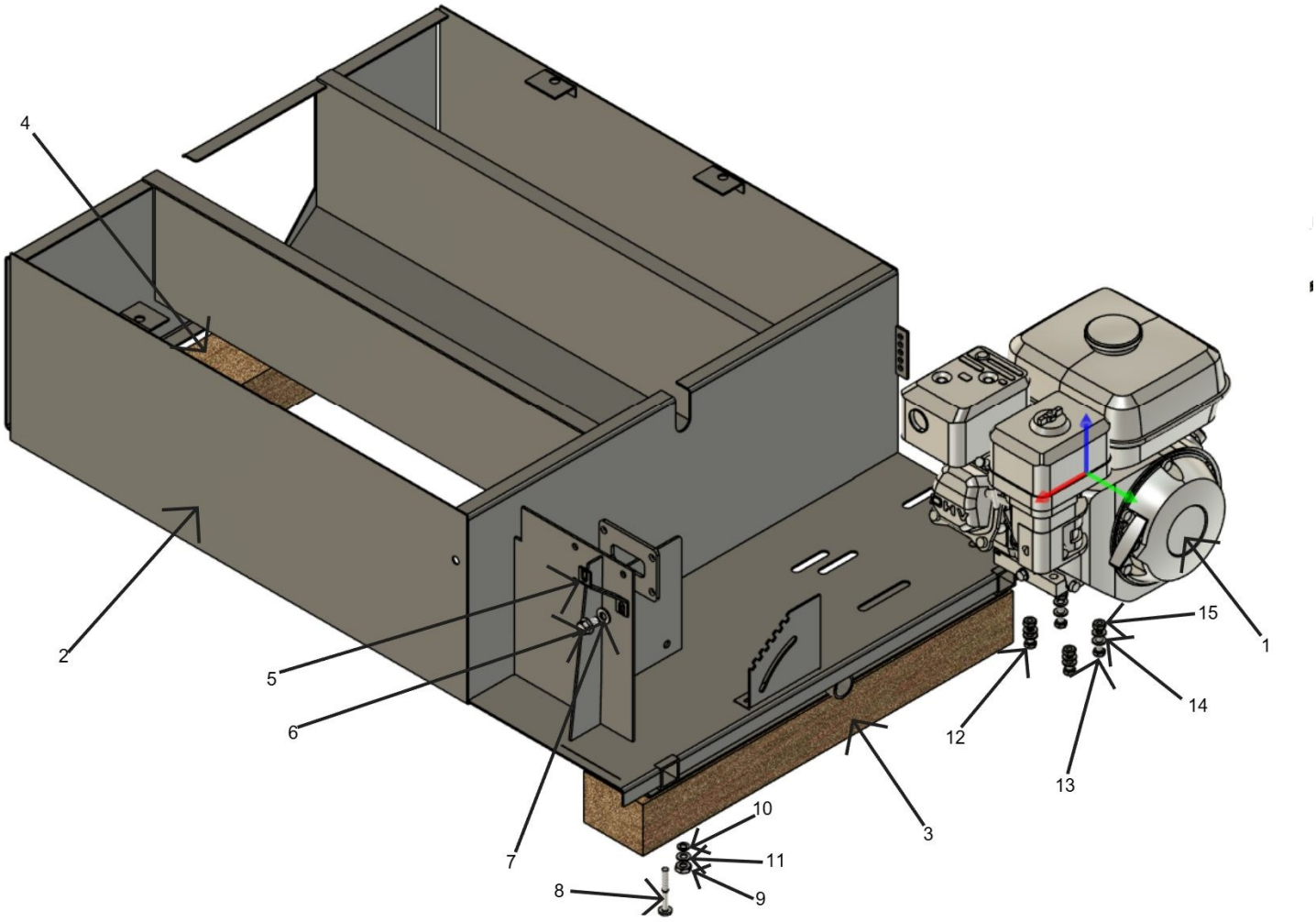


Figure 8.

Item	Part Number	QTY	Description
1	K88125	1	Engine, 13hp Honda
2	K88600	1	Main Frame, Blower
3	K88605	1	Front Skid Block
4	K88606	1	Rear Skid Block
5	K88572	1	Hopper Belt Guard Support
6	63-012	1	Cap Screw, Hex, 5/16 x 1
7	63-006	1	Lock Washer 5/16
8	64-030	6	Carriage Bolt, 3/8-16 x 4 Fully Threaded
9	64-028	6	Nut 3/8-16 Reversible Lock
10	64-006	6	Lock Washer 3/8
11	64-005	6	Washer 3/8
12	64-017	2	Cap Screw, Hex, 3/8 x 1 3/4
13	64-029	2	Carriage Bolt, 3/8 x 4
14	64-005	8	Flat Washer, 3/8
15	64-028	4	Reversible Lock Nut, 3/8